

# Index

## A

Analog Output 3-4  
Analog Output Modules 2-9  
Analog Outputs 1-5  
Analog Quantity 3-5

## B

Basic Terminology 1-4

## C

Channel Copy 3-6  
Channels 1-4  
Communications 3-6  
Communications Wiring 2-16  
Controller 2-1, 2-2  
Controller Diagnostics 7-1  
Controller Input Wiring 2-6  
Controller Specs A-1

## D

Default Program 3-7  
Description 1-3  
DIP Switch Configurations 2-14  
DIP Switches 2-1  
Discrete I/O 6-6

## E

Enable Codes 3-8  
Enable Options 3-10  
Environment 2-1

## F

Factory Defaults A-3  
Fuse Part Numbers 7-7  
Fuse Replacement 2-20

## G

General Mounting & Wiring 2-1

## I

Increasing Direction 3-11  
Initial Programming 3-3  
Input Functions 2-6  
Input Status 3-11  
Input Terminals 2-6  
Inputs 1-4  
Internal High Speed Logic 1-4  
Introduction to Groups & Modes 5-1  
Introduction To Speed Compensation 4-1

## K

Keyboard Quantity 3-12  
Keypad Diagnostics 7-2  
Keypad Overview 3-1  
Keypad Wiring 2-13  
Keypad/Display 2-1

## M

Main Screen 3-12, 3-13  
Master/Slave 3-13  
Mechanical Cam Switches 1-1  
Memory Tests 3-14  
Menu Tree 3-2  
Modbus ASCII Protocol 6-3  
Mode 0 Operation 5-3  
Mode 1 Operation 5-3  
Mode 2 Operation 5-5  
Mode 3 Operation 5-7  
Mode 4 Operation 5-8  
Mode 5 Operation 5-10  
Module Mounting 2-1  
Motion ANDing 1-4, 3-15  
Motion Detection 3-15

## N

Negative Speed Compensation 4-6

## O

Offset 3-16  
Optional Features 1-5  
Output Enable ANDing 3-18  
Output Groups 3-18  
Output Status 3-20  
Output Transistor 2-21  
Output Types 2-9  
Output Wiring 2-9

## P

Password 3-21  
Per Channel Enable 3-22  
PL<sub>μ</sub>sNet II 6-1  
Power Output Modules 2-9  
Power Supply Wiring 2-1  
Program 1-4  
Program Copy 3-22  
Program Select Mode 3-23  
Programmable Limit Switches 1-2  
Programming Access 1-4  
Pulse Copy 3-23  
Pulses 1-4

## **R**

Rate Display Mode 3-24  
Rate Setup 3-25  
Registers 6-7, 6-8  
Resolver Cables 2-19  
Resolver Dimensions 2-18  
Resolver Installation 2-17  
Resolver Troubleshooting 7-5  
RPM Update Rate 3-26

## **S**

Scale Factor 1-4, 3-26  
Serial Communication 1-5  
Setpoint Record A-4  
Setpoint Use 3-27  
Setpoints 1-4, 3-27  
Shaft Position 3-29  
Sinking or Sourcing 2-6  
Slimline Output Module A-2  
Software Version 3-29  
Speed Comp Guidelines 4-6  
Speed Comp Mode 3-31  
Speed Compensation 1-4, 3-30  
Standard Speed Comp 4-2

## **T**

Terminal Blocks 2-1  
Terminals & Components 2-4  
Timed Outputs 1-5, 3-31  
Toggle RPM 3-32  
Transistor Output A-3  
Transistor Outputs 2-9  
Troubleshooting 7-6

## **V**

View Resolvers 3-32

## **W**

Wiring Guidelines 2-1