+12 VDC Output (Logic Terminal Strip) 3-1
60 Pulse Disc
ALT FCN 4: Create 60 Pulse Disc A-16
Output Setpoints (Encoder) A-15

Absolute Offset (ALT FCN 3) A-16
Active Program
Standard Controllers 3-1, 4-10
Operator Access on/oFF 4-7
Option “-F”, Extra Program Storage 5-4
Access Levels 4-1
Ah (FCN 1)—See Analog Output
Alternate Functions A-16
ALT FCN 1: Display Transducer Position
ALT FCN 2: Display Input Status
ALT FCN 3: Display Absolute Offset
ALT FCN 4: Create 60 Pulse Disc
ALT FCN 1002: Keyboard Key Test
ALT FCN 1003: LED Display Test
ALT FCN 1004: Watchdog Timer Test
ALT FCN 1005: Display Control Model Info
ALT FCN 1006: Display Options and Rev #
ALT FCN 7000: Restore Factory Defaults
ALT FCN 7001: Clear All Channel Setpoints
ALT FCN 7999: Extensive EEPROM Test
Analog Output, Option “-A“ 1-2, 5-2
Ah, Analog High RPM 5-2
Ao, Analog Offset 5-2
Analog Output Module Information A-21
Analog Output Module Wiring 3-4
Module Mounting Position . . . . . .
External 16 Standard Module Rack 3-2
External M16 Slimline Module Rack 3-2
External 24 & 48 Standard Module Racks . . . 3-3
Slimline Modules on Controller Back 3-4
ANDing
Input ANDing (Mode 3) A-8
Motion ANDing (FCN 7) 4-8
Ao (FCN 1)—See Analog Output
AP (FCN 3)—See Active Program
Auto (FCN 0) 4-5

Back View of Controller 1-3, 2-1, 2-2, 2-3
botH (FCN 0) 5-1

cA (FCN 0)—See Communications
Cables
Communication A-14
Encoder 3-16
Resolver 3-14
ccL (FCN 0) 4-4
CHN Key 4-2
CHN 14, 15, 80, 81 (Option “P”) 5-7
cL (FCN 0) 4-4
CLR/CLE Key 4-2
Communications 4-6
cA, Communication Address 4-6
cS, Communication Speed 4-6
cT, Communication Type (RS-232, -485) 4-6
Ports A-14
Wiring A-14
Controller
Cut-out 2-1, 2-2, 2-3
Back View (Component Identification) . . 2-1, 2-2, 2-3
Front View (Keyboard) 4-2
Specifications A-18
CrASH (SYS Error Message) A-12
CPU LED 4-2
cS (FCN 0)—See Communications
cT (FCN 0)—See Communications

"-D" Option 5-2
DEC Key 4-2
Default Settings A-16
Deg / 1000 RPM (See Speed Compensation)
Direction of Rotation (FCN 0 dr) 4-4
Direction of Rotation, Outputs Based on Resolver . . 5-2
Display Default (FCN 0 dd) 4-5
Display, Remote A-17
dd (FCN 0) 4-5
dr (FCN 0) 4-4

E0 EErr (PGM Error Message) A-12
E0 FAtL (SYS Error Message) A-12
E1 CHEC (SYS Error Message) A-12
E1 OLAP (PGM Error Message) A-12
E2 run (PGM Error Message) A-12
E4 -Pro (PGM Error Message) A-13
E5 8888 (PGM Error Message) A-13
E6 -379 (PGM Error Message) A-13
E7 -dEF (PGM Error Message) A-13
E9 tdE (PGM Error Message) A-13
E10 -rES (SYS Error Message) A-13
E11 -ScE (PGM Error Message) A-13
Enable Inputs
Output Group Enable 1 (Re-Zero Input) 3-1
Program Enable 3-1, 4-1
Enable Codes, P1 & P2 (FCN 1) 4-4
Encoder
Cable Installation 3-16
Position Chart A-15
ENT Key 4-2
Error Messages (Flashing)
Programming 4-3, A-12, A-13
System A-12, A-13, A-14

Factory Default Settings (Functions) A-16
FATL_int (SYS Error Message) A-14
FCN Key 4-2

FCN 0
All Controllers
Direction of Increasing Rotation (dr) 4-4
Display Default (dd) 4-5
Enable Codes (P1 & P2) 4-4
Factor (SF) 4-4
Time Base (tb) 4-5
Toggle RPM (tr) 4-5
Communications
Communication Address (cA) 4-6
Communication Speed (cS) 4-6
Communication Type (ct) 4-6
Expanded Operator Access
RPM Update Frequency (rU) 4-6
Option “-L”, Leading/Trailing Edge Speed Comp
Standard Speed Comp (onE) 5-1
Leading/Trailing Edge Speed Comp (botH) . . 5-1
FCN 1
All Controllers—Motion Detection Setpoints
Lo -Low RPM Value for Speed Range 4-10
Hi -High RPM Value for Speed Range 4-10
Option “-A”, Analog Output
Ao -Analog Offset 5-2
AH -Analog High RPM Value 5-2
FCN 2: Offset (position) 4-10
FCN 3: Active Program
Active Program (AP) 4-11
Program Bank (pB) 4-11
Program Number (pN) 4-11
Option “-F”, Extra Program Storage
Active Program (AP) 5-5
Program Bank (pB) 5-5
Program Number (pN) 5-5
FCN 4: Speed Compensation
Standard Controllers
Standard Speed Comp 4-12
Negative Speed Comp (Input Gating) 4-12
Option “-L”, Leading/Trailing Edge Speed Comp
onE 5-1
botH 5-1
Option “-G”, Gray Code Speed Comp 5-3
FCN 5: Timed Outputs 4-13
Operator Access on/oFF 4-7
FCN 6: Operator Output Channels
Standard Controllers
Operator Can Adjust (on) 4-7
Operator Cannot Adjust (oFF) 4-7
Active Program On/Off (AP) 4-7
Offset On/Off (oF) 4-7
Speed Comp On/Off (Sc) 4-7
Speed Detection On/Off (Sd) 4-7
Setpoints On/Off (SP) 4-7
Timed Outputs On/Off 4-7
FCN 7: Motion ANDed Channels 4-8
FCN 8: Output Grouping 4-9
FCN 9: Output Enable Modes 4-9
Flashing Error Messages 4-3, A-12, A-13, A-14

Fuses
12 VDC Power Supply (Logic Terminal Strip) . . . 3-1
Controller Input Power (1/2 Amp) 2-1, 2-2, 2-3
Logic Terminal Strip (12 VDC Power Supply) . . . 3-1
Rack, 16 Standard Modules 3-2
Rack, 16 Slimline Modules (M16 Rack) 3-2
Rack, 24 & 48 Standard Modules 3-3
Slimline Modules on Controller Back 3-4
Transistor Outputs 3-7

Gray Code Output, Option “-G” 1-2, 5-3
Group 1 Output Enable (Re-Zero Input) 3-1
(on 5XX4 models see Modes 1 & 2)

High Resolution, Option “-H” 1-2
"Hi" (FCN 1), Motion Setpoints 4-10

INC Key 4-2
Input Gating (Negative Speed Comp) 4-12
Input Modules
Specifications A-22
Wiring 3-5
Input Power Wiring 2-1, 2-2, 2-3
Input Sensor, 3-Wire 3-5
Inputs (Logic Terminal Strip) 3-1

Keyboard 4-2
Displays 4-2
Enable Codes 4-1, 4-4
Hardware Test Functions A-16
Keys 4-2
LEDs 4-2

Leading/Trailing Speed Comp (Option “-L”) 5-1
Levels of Programming Access 4-1, 4-8
LinEFAiL (SYS Error Message) A-14
Lo (FCN 1) 4-10
Logic Common (Logic Terminal Strip) 3-1
Logic Terminal Strip (Inputs) 3-1

Master Level Programming Access 4-1
Master Program Enable Input 3-1
Modes of Operation
Input Programming (FCN 9) 4-9, A-1, A-2
Introduction 1-2, A-3
Output Grouping (FCN 8) 4-9, A-1, A-2
Mode Programming (FCN 9) 4-9, A-1, A-2
Mode 0 . . . . . A-3
Mode 1 . . . . . A-4, A-5
Mode 2 . . . . . A-6, A-6
Mode 3 . . . . . A-8, A-9
Mode 4 . . . . . A-10, A-11
Modules, Input/Output
Specifications A-20, A-21, A-22
Wiring 3-4, 3-5

Motion ANDing (FCN 7) 4-8
Motion Detection
Setpoints (FCN 1) 4-10
Output 3-1
Operator Access on/oFF 4-7
Motion LED 4-2
Mounting the Control 2-1, 2-2, 2-3
Multiple Programs
Hardware Inputs 3-1
See Also FCN 3
Multi-Pulse Mode (Setpoint Adjustment) 4-3

OFF Key 4-2
Offset (Position)
ALT FCN 3, Display Offset A-16
FCN 2, Program Offset 4-10
Operator Access on/oFF 4-7
ON Key 4-2
“onE” Option “-L”, Leading/Trailing Speed Comp . . . 5-1
Operator Access
Standard Controllers
Access Level 4-1
Enable Code 4-4
Program Enable Input 3-1, 4-1
Output Group 1 Enable (Re-Zero Input) 3-1
Output Grouping (FCN 8) 4-9, A-1, A-2
Output Modules
Specifications A-20, A-21
Wiring 3-4, 3-5
Output Racks
16 Standard Modules 3-2
16 Slimline Modules (M16 Rack) 3-2
24 & 48 Standard Modules 3-3
Output Setpoint Programming
Operator Access On/Off 4-7
Programming Output

P1 (FCN 0) 4-4
P2 (FCN 0) 4-4
Panel Layouts 2-1, 2-2, 2-3
Pb (FCN 3) 4-8
Pb Stuc (SYS Error Message) A-14
PGM Key 4-2
Phase Registration, Option “-P” 1-2, 5-10
PLC Wiring (Transistor Outputs) 3-9
PlμsNet 1-2
PoS (FCN 0) 4-5
POS/RPM Key 4-2
Power LED 4-2
Power Output Module Wiring 3-2, 3-7
Program Enable
Codes 4-1, 4-4
Inputs 3-1
Programming
Access Levels 4-1
Error Messages 4-3, A-12, A-13, A-14
Features 1-1
Program Select Inputs 3-1
PULSE Key 4-2
Pulse Mode (Output Adjustment) 4-3

Remote Display A-17
Resolver
Cable 3-14
Flange Mount 3-14
Foot Mount 3-14
Specifications A-19
Wiring 3-14
Re-Zero Input (Output Group 1 Enable) 3-1
(on 5XX4 models see Modes 1 & 2)
rU (FCN 1) RPM Update Frequency 5-4
RS-232 Cable Wiring Information A-14
RS-232 Terminal Identification A-14
RS-485 Terminal Identification A-14

“Sc” (FCN 0) 5-1
Scale Factor (FCN 0 SF) 4-4
Serial Communication (See Communications)
Sensor Wiring, 3-Wire Sensor Input 3-5
Setpoints
Operator Access On/Off 4-7
Programming Output 4-3
Set-up
Access Level 4-1
Enable Code 4-4
“SF” (FCN 0) 4-4
Sinking
Inputs 3-5
Outputs 3-4, 3-8
Sourcing
Inputs 3-5
Outputs 3-4, 3-7
“Spd” (FCN 0) 4-5
Speed Compensation (FCN 4)
Gray Code (Option “-G”) 5-3
Leading/Trailing Edge (Option “-L”) 5-1
Negative (Input Gating) 4-12
Operator Access on/oFF 4-7
Standard 4-12
Speed Detection, Sd (on/oFF)
Operator Access on/oFF 4-7
See Also Motion Detection
Standard Features 1-2
“StoP” (SYS Error Message) A-14
Suppressors 3-4, 3-7
System Error Messages A-12, A-13, A-14

“tb” (FCN 0) 4-5
Timed Outputs 4-13
Toggle RPM 4-5

"tr" (FCN 0) 4-5
Transistor Output
Replacement 3-6
Specifications A-23
Terminals 3-7, 3-8
Wiring
Sinking Transistors 3-8
Sourcing Transistors 3-7
Sinking Transistors to PLC 3-9
Sourcing Transistors to PLC 3-9

VIEW Keys 4-2

Wiring
12 VDC Power Output 3-1, 3-5
Analog Output 3-4
Communication A-14
Encoder 3-16
Inputs (Logic Terminal Strip) 3-1
Input Power (Controller) 2-1, 2-2, 2-3
Input Modules 3-5
Master Program Enable 3-1
Motion Detection Output 3-1
Operator Program Enable 3-1
Output Group 1 Enable (Re-Zero Input) 3-1
Power Outputs (Modules) 3-4
Resolver 3-14
Re-Zero Input (Output Group 1 Enable) 3-1
Program Select Inputs 3-1
Transistor Outputs 3-7, 3-8, 3-9